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Figure 1

Optional Wire Withdrawal-Speed Feedback Signal

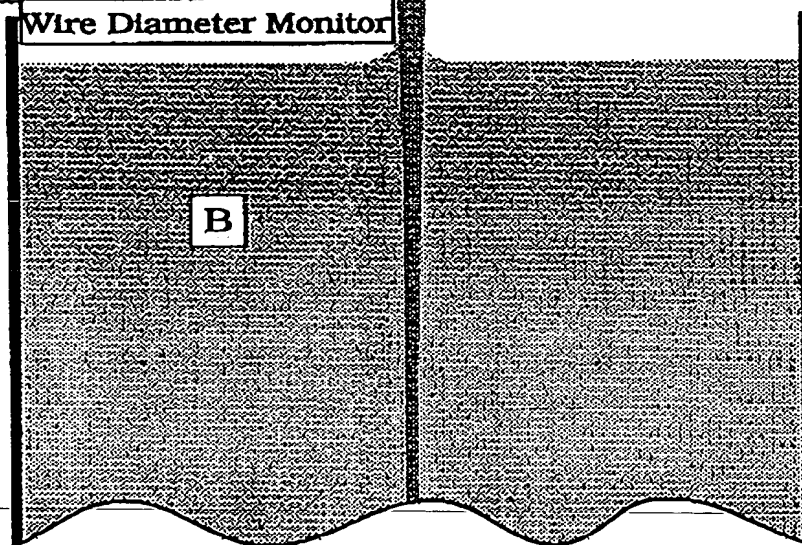


Wire Diameter Monitor



B

Etchant Bath



E

Controlled Withdrawal
From Etchant Bath



W

Center of Ellipsoidal
Etched Mandrel-Wire



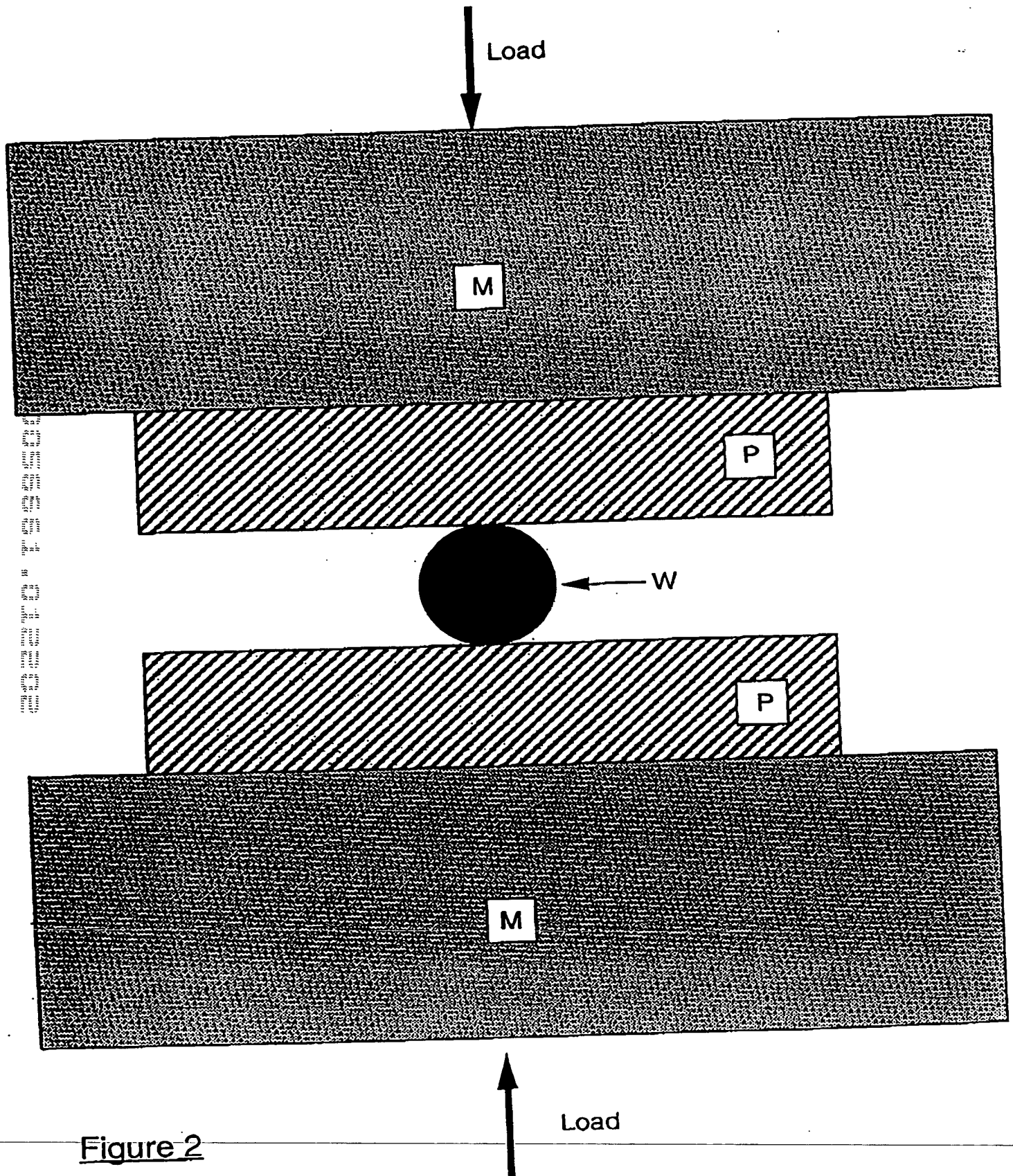


Figure 2

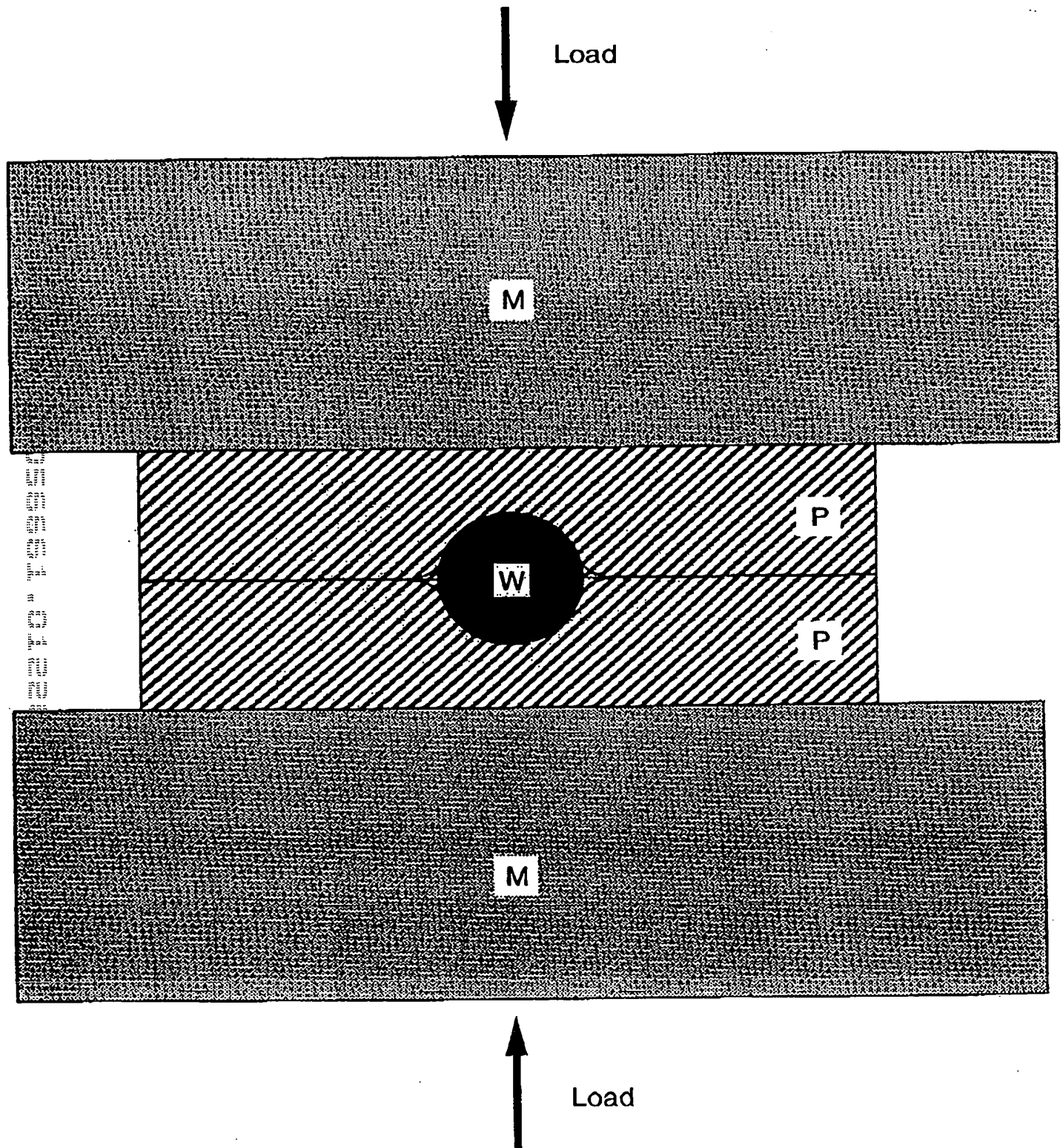


Figure 3

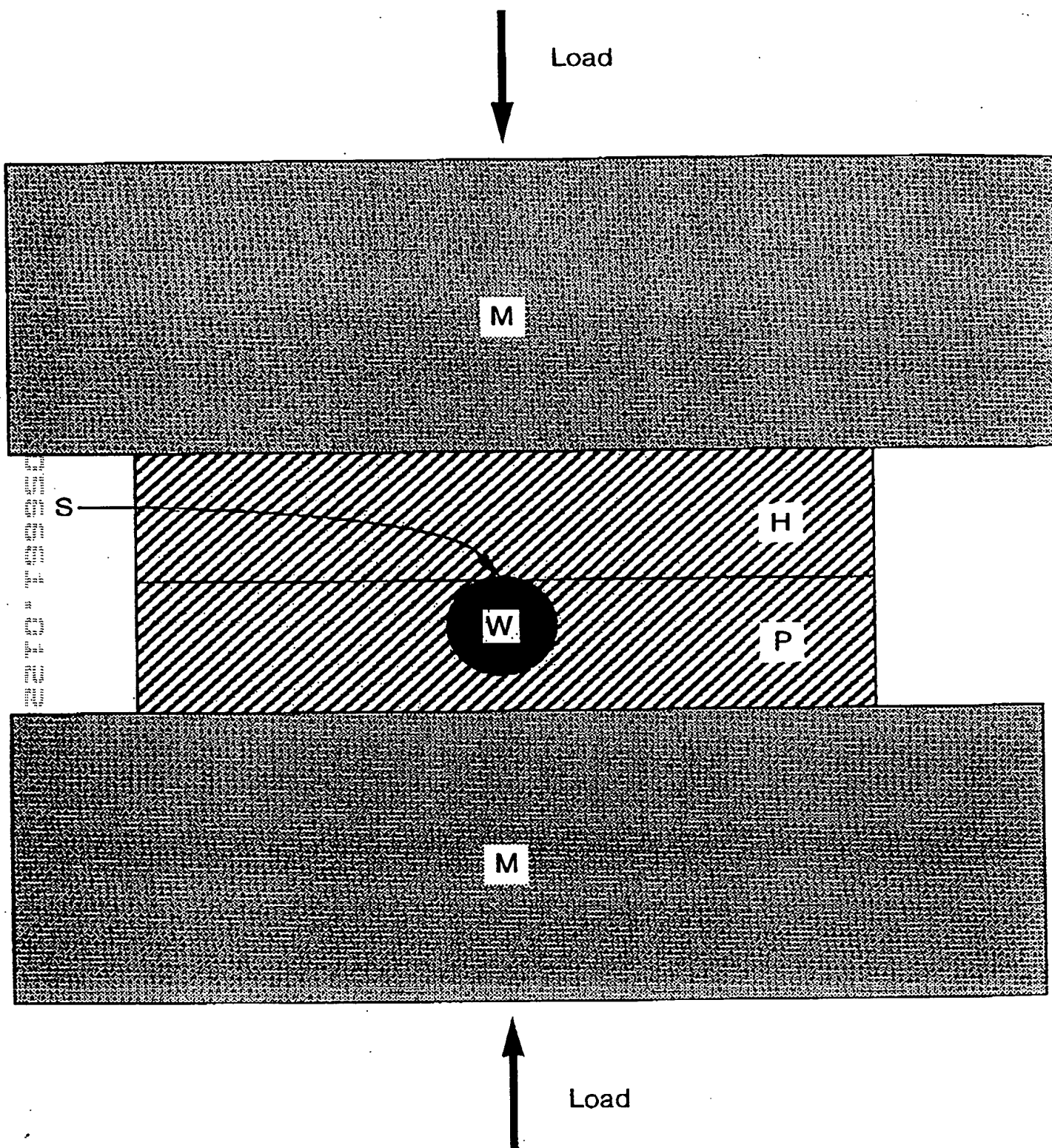


Figure 4

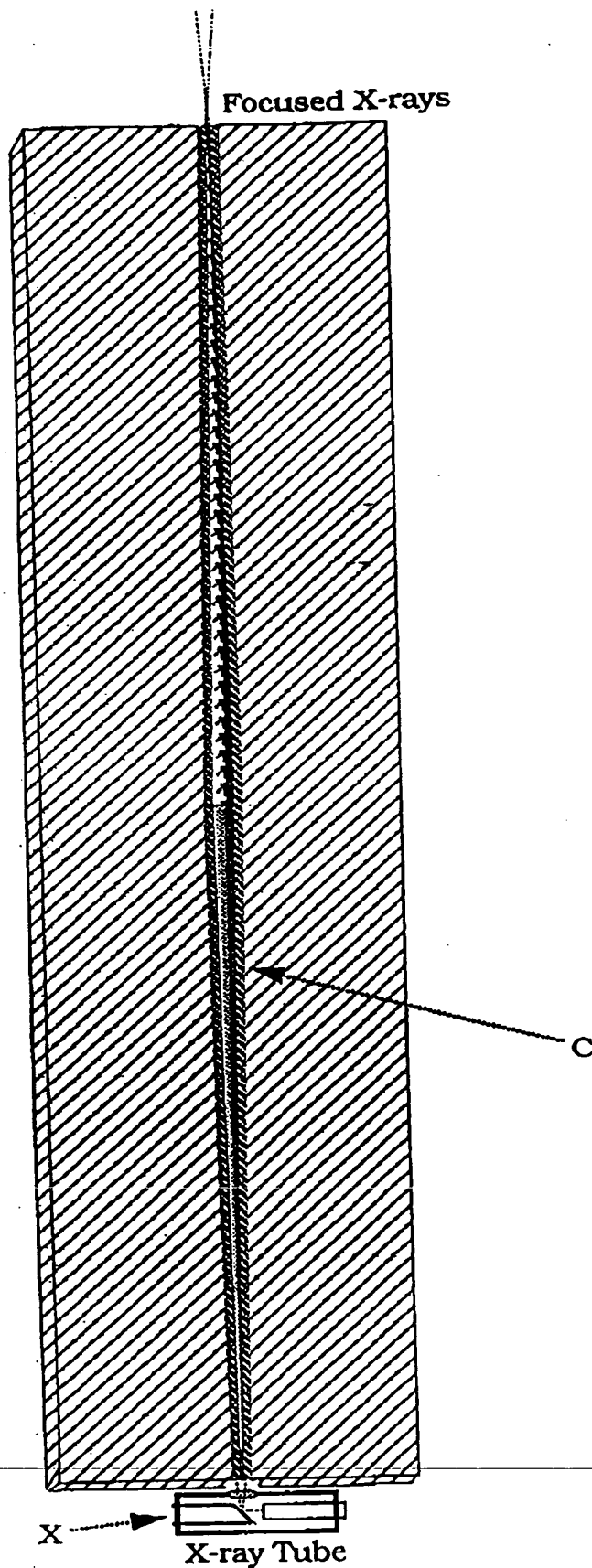


Figure 5

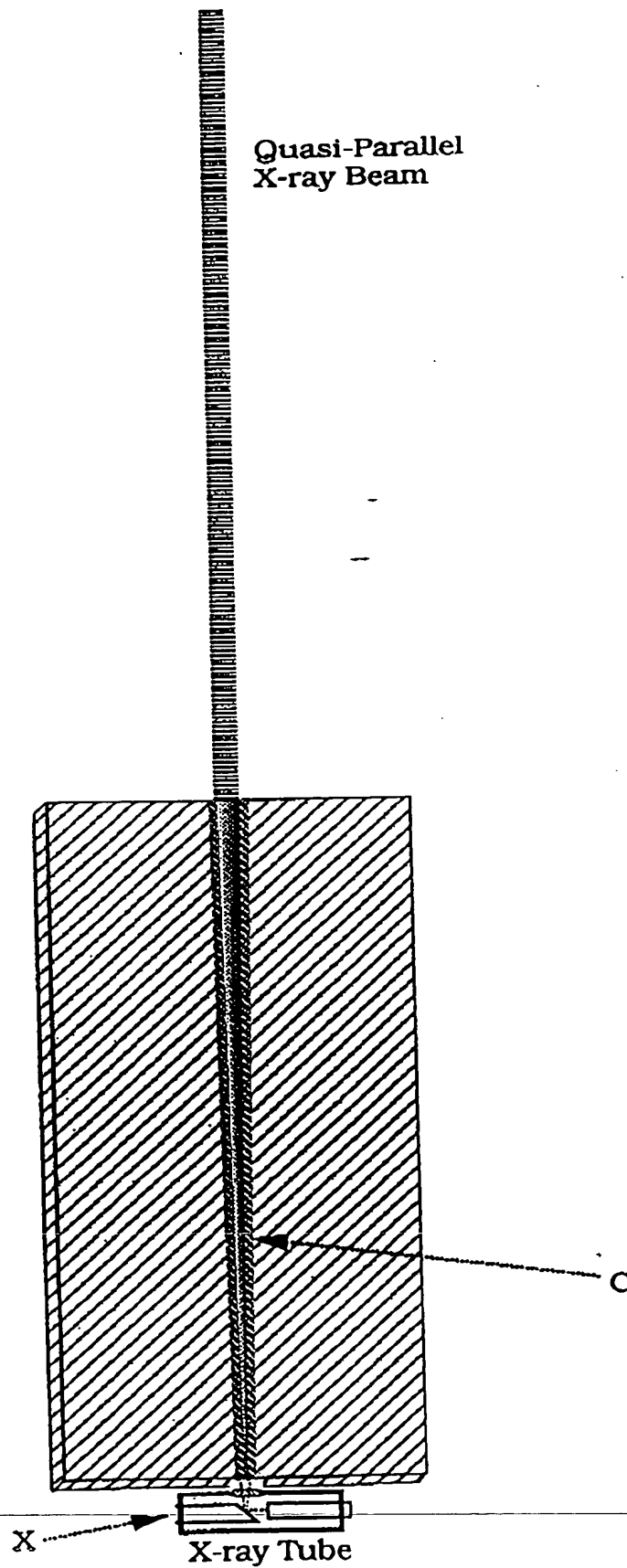


Figure 6

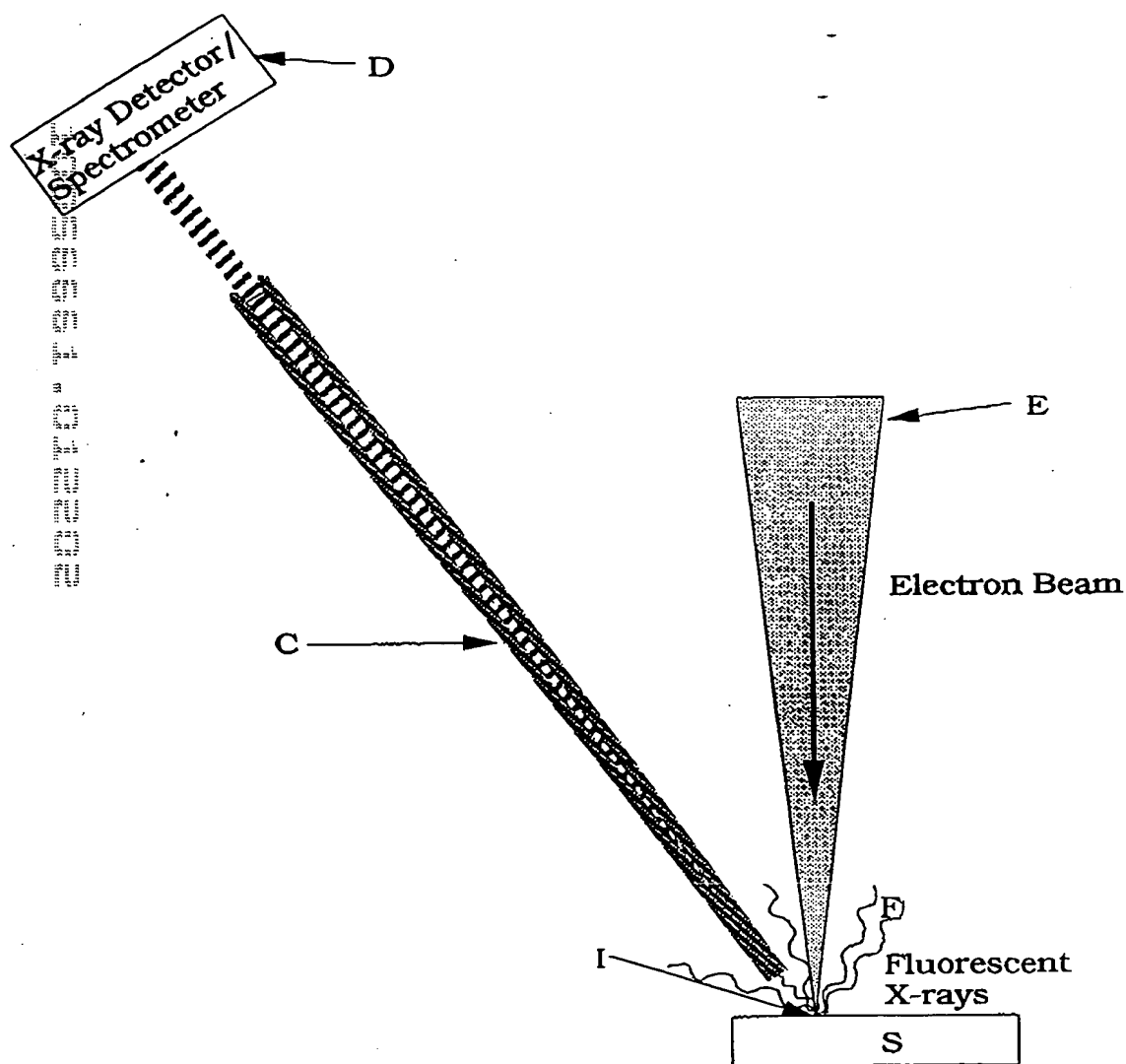


Figure 7

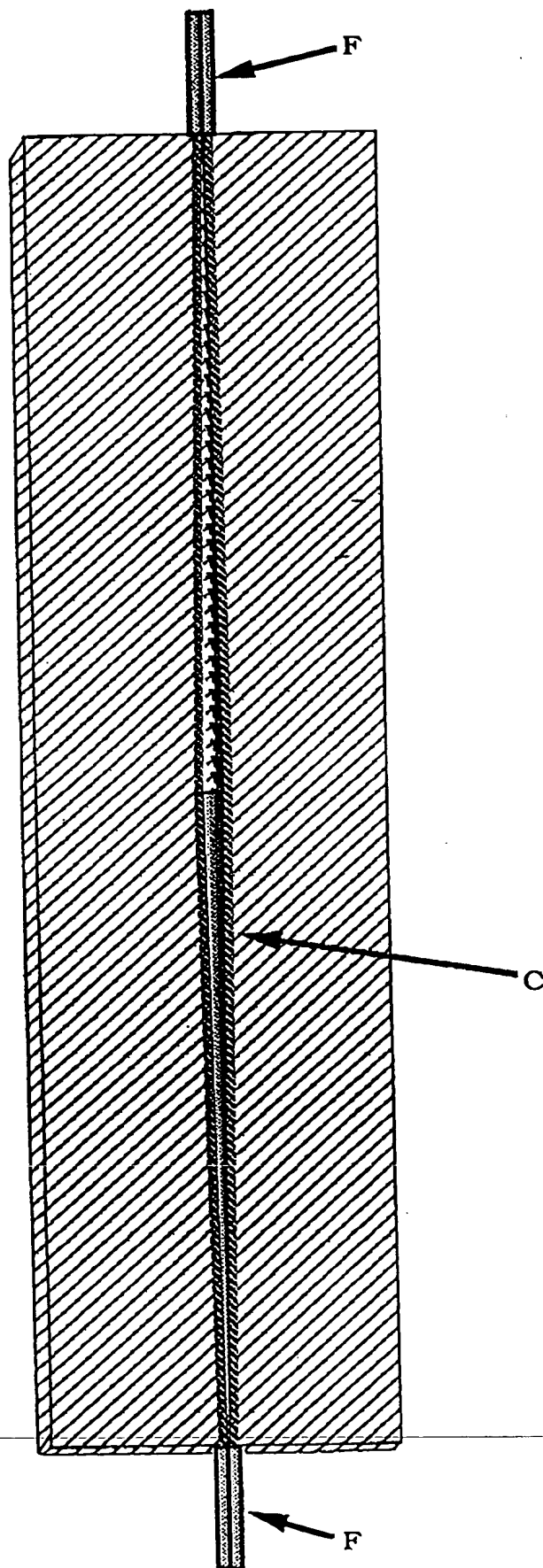


Figure 8

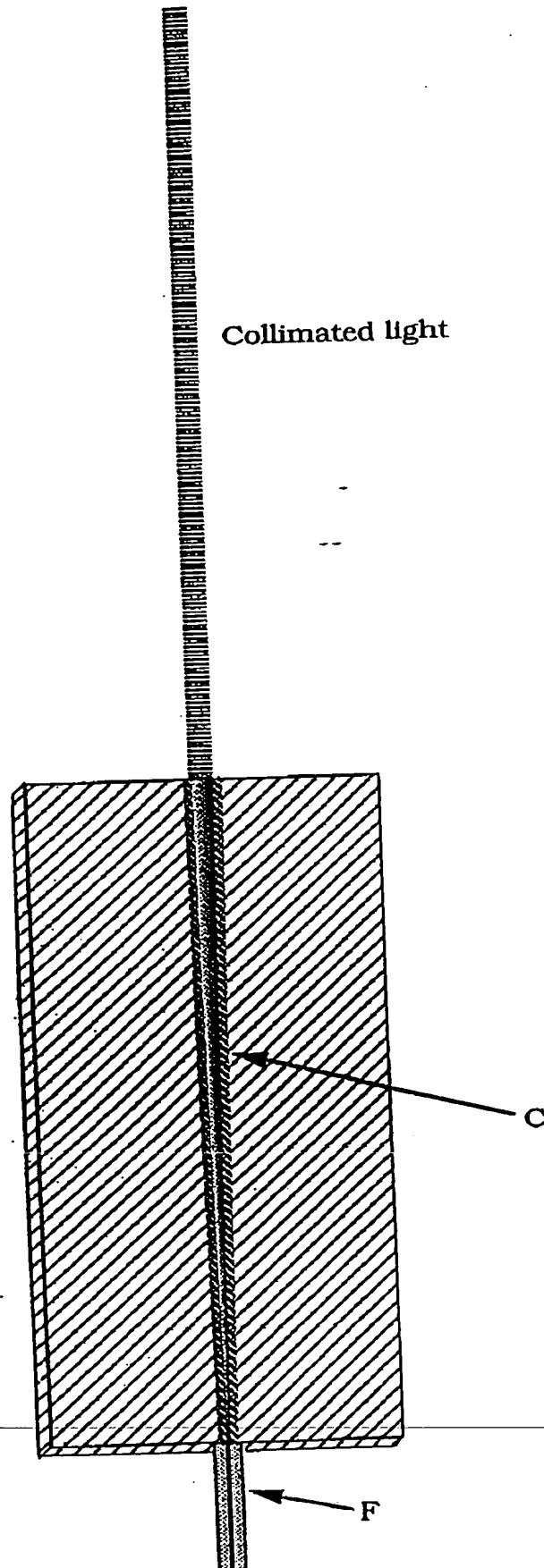


Figure 9

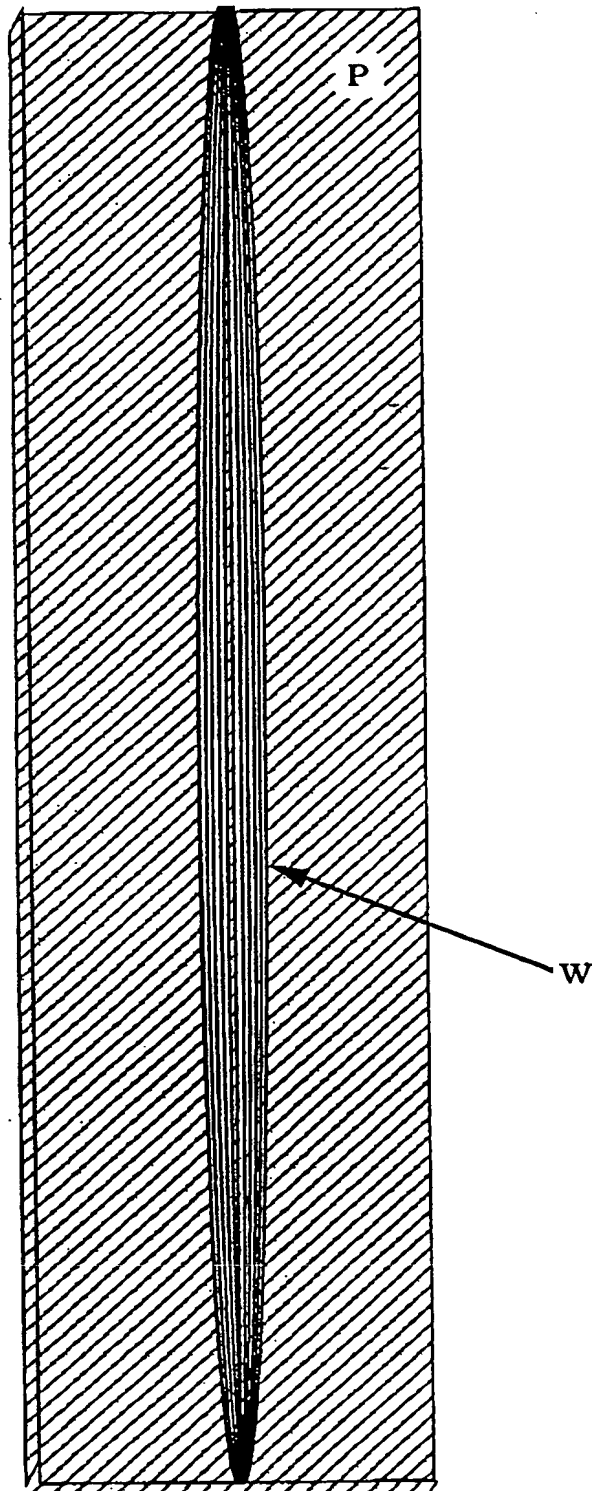


Figure 10

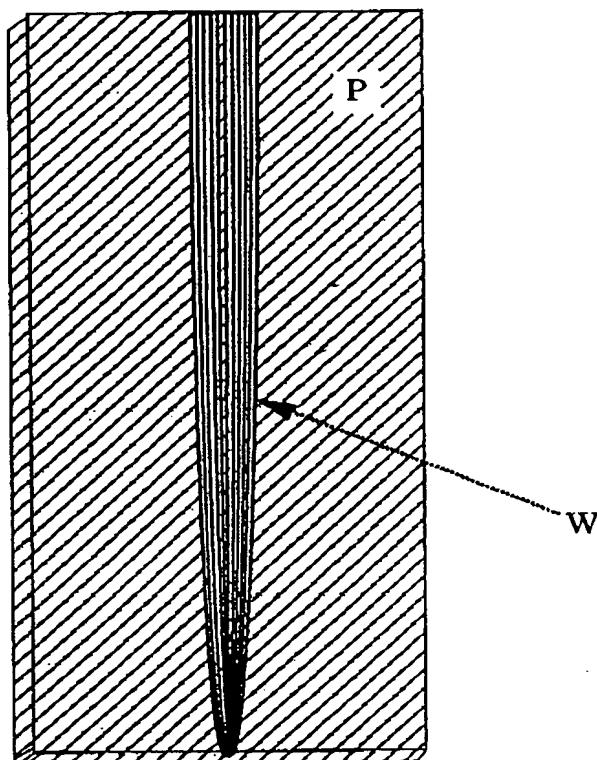


Figure 11

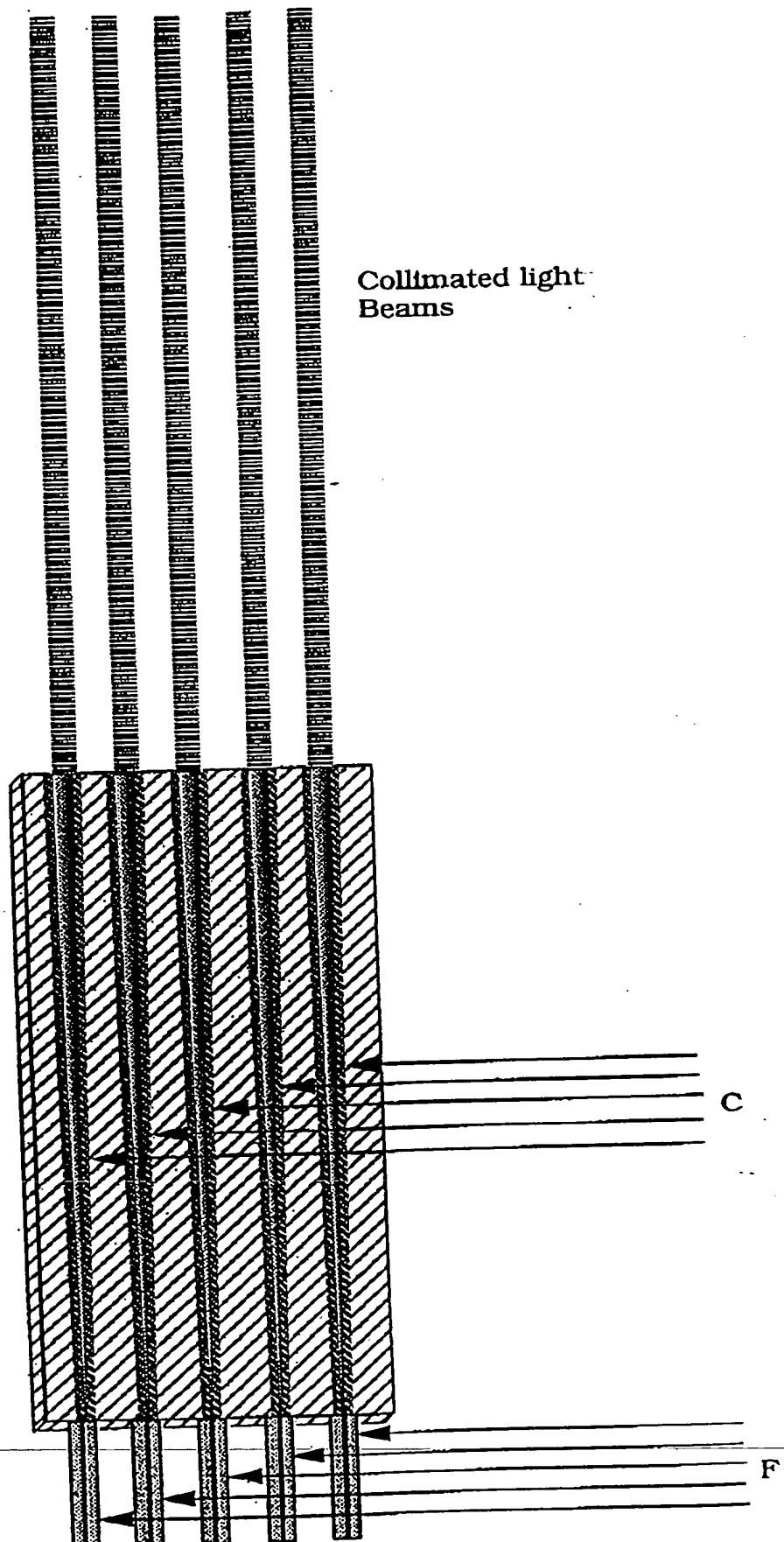


Figure 12

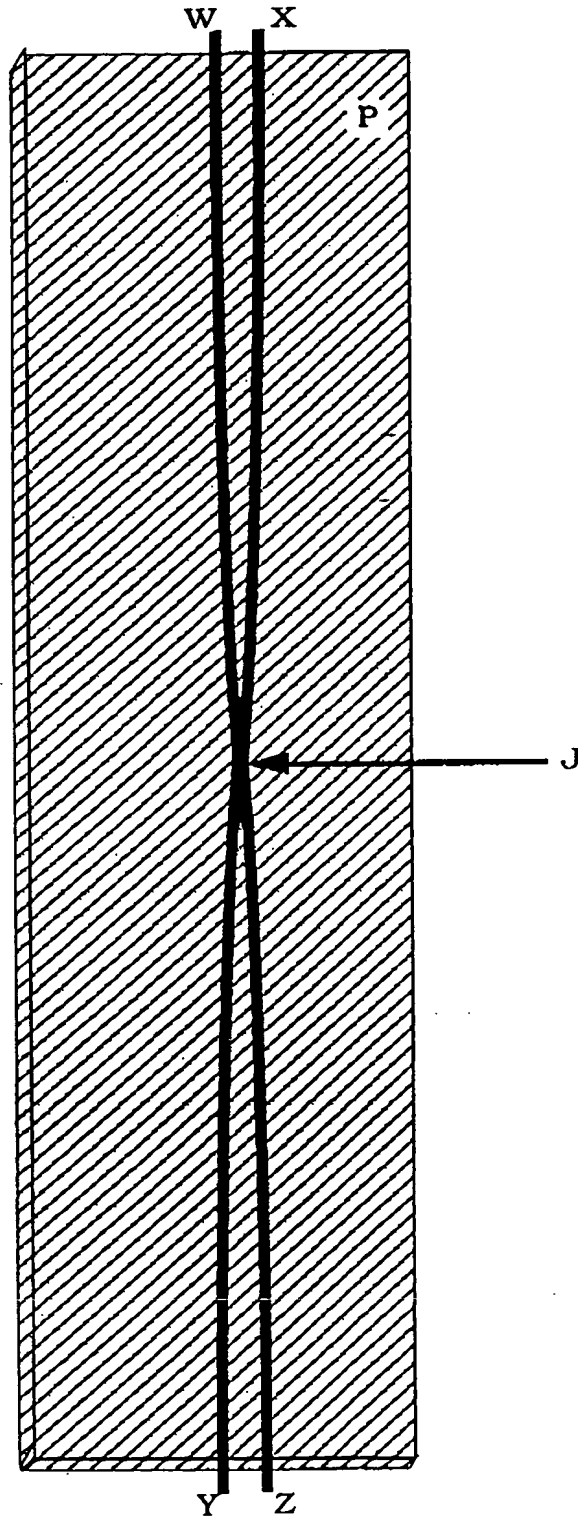


Figure 13